# **SealShift**

# **Inflatable Seal Installation Guide**

This document outlines the steps for installing your new Inflatable Sealseal. Please read these instructions carefully before beginning the installation process.

### 1. Prepare the Installation Area

- 🔽 Clean and dry the mounting groove or channel.
- 🔽 Remove dust, grease, or old adhesive.

Why: Ensures strong adhesion and proper seal function.

#### 2. Inspect the Seal

- 🔽 Check for any visible damage or deformation.
- V Confirm correct size, profile, and air inlet location.

Why: Prevents installation issues or failure during use.

#### 3. Position the Seal

- **V** Carefully place the seal into the groove without stretching.
- 🔽 Align the air connection to its intended location.
- 5 For seals longer than 3 meters:
  - > Install in a cross-pattern sequence (like tightening bolts).
  - Start at opposite ends and work toward the center.

Why: Prevents stretching and ensures an even fit without excess material.

#### 4. Secure the Seal

- Adhesive Installation: Apply compatible adhesive, press seal in gently.
- **Kechanical Fixing (if used):** Install clips or screws per design.

Note: Follow adhesive cure times before inflating or testing.

#### 5. Connect the Inflation System

- 🗹 Attach the air supply to the inflation port.
- Vse clamps or fittings as specified.

Pro Tip: Check connections for leaks using a soapy water spray.

#### 6. Function Test

- Inflate and deflate the seal.
- **V** Ensure proper expansion and uniform contact.
- 🚫 Watch for twisting, bulges, or gaps.

Why: Confirms readiness for operational use.

## **Tips for Success:**

- 💼 Use soft tools to press the seal—avoid sharp edges.
- 📏 Do not stretch the seal—let it settle naturally in the groove.
- 🝈 Wait for full adhesive cure time before inflating or loading.